

## Peristaltic Pump Tube Replacement

Quick and simple to replace when required.

- 1 Disconnect power from pH Controller.
- 2 Remove 2x screws from each side of pump cover [Phillips Head].
- 3 Remove transparent cover.
- 4 Remove pump rotor & tube, by rotating the clear plastic cover anticlockwise about 30°.
- 5 Fit replacement rotor & tube by doing reverse of previous steps. Ensure gear shaft aligned before pushing it down into body.
- 6 Ensure rotor & tube unit is locked into place by rotating clockwise until a “click” is felt. The tubes should be in vertical alignment.
- 7 Replace cover & screws. Reconnect power and test pump operation with Pump Override in menu.

